



Slitting section on
Nicely's surface winding
slitter rewinder
(EG-2003E model)

Nicely Machinery

Ten key maintenance tasks for your slitter rewinder

Slitter rewinders play a pivotal role in cutting and rewinding materials across various industries, including plastics, paper, film, metal foils, nonwoven textiles, and electrical insulations. Regular maintenance for slitter rewinders is vital not only for ensuring optimal performance but also for extending the lifespan of this critical equipment. This guide outlines ten key maintenance tasks that owners should prioritise to keep their slitter rewinders operating at peak efficiency.

1. Lubrication of moving parts

- » Why it matters: Slitter rewinders consist of multiple moving components such as gears, rollers, and bearings, which require regular lubrication to minimise friction and wear.
- » How to perform: Use manufacturer-recommended lubricants and apply them to rollers, gears, and bearings at specified intervals.
- » Routine checkpoints: Look for signs of wear or inadequate lubrication, such as unusual noises or increased friction.

2. Blade inspection and replacement

- » Why it matters: Sharp blades are crucial for achieving clean cuts; dull or damaged blades can lead to jagged edges and compromised product quality.
- » How to perform: Periodically check blade sharpness and replace or sharpen blades showing signs of wear.
- » Routine checkpoints: Examine for uneven wear, nicks, or chips, and ensure that the blade holder is properly aligned.

3. Roller Alignment and Tension Control

- » Why it matters: Proper roller alignment and tension control are crucial for precise cuts and distortion-free rewinding. Misalignment can cause uneven slitting or material defects.
- » How to perform: Inspect and align rollers regularly to ensure parallelism, adjusting tension based on material properties to prevent stretching or slack.
- » Routine checkpoints: Monitor roller alignment and tension frequently, especially when processing materials of varying thickness or structure, to maintain consistent quality.

4. Cleaning of machine components

- » Why it matters: Dust, debris, and adhesive buildup can interfere with machine performance.
- » How to perform: Clean all parts, especially the cutting and rewinding areas, with non-abrasive cleaning solutions.
- » Routine checkpoints: Conduct a thorough cleaning every week, especially if processing adhesive-backed materials or other debris-prone products.

5. Electrical system check

- » Why it matters: An intact electrical system is crucial for safe and efficient machine operation.
- » How to perform: Inspect wiring and connections for any signs of wear or damage.
- » Routine checkpoints: Conduct checks every three months to ensure that all connections are secure and functioning properly.

6. Bearing and belt inspections

- » Why it matters: Bearings and belts are essential for the smooth operation of your slitter rewinder.
- » How to perform: Regularly check for wear or improper tensioning of bearings and belts.
- » Routine checkpoints: Monthly inspections can help catch any issues before they lead to significant downtime.

7. Detailed mechanical parts maintenance outline

Guide rollers

- » Monthly maintenance: Inspect for wear and damage, check for smooth rotation, and lubricate bearings if necessary.
- » Semi-annual maintenance: Conduct detailed inspections for cracks or deformities, ensure installation tightness and alignment, and inspect the wear and rotation of each idler roller.



Gears lining up for assembly at Nicely's facility

Lubrication parts

- » Monthly maintenance: Implement oil supply management and lubricate rotating parts (e.g., bearings, chains).
- » Semi-annual maintenance: Change and add hydraulic oil, checking for leaks or oil degradation in lubrication systems.

Chains & belts

- » Monthly maintenance: Lubricate the chain, check the chain sag (approximately 2% of the distance between sprockets), and inspect belt tension and wear.
- » Semi-annual maintenance: Measure chain length; replace if it increases by 1.5%. Check tension and wear of transmission chains and belts.



EG-8002 Series Duplex Shaft Center-Winding Slitter Rewinder installed at a customer's factory in Germany

8. Rewind & knife shaft maintenance

- » Monthly maintenance: Check the airtightness of the rewind shaft to prevent air leaks that could affect performance.
- » Semi-annual maintenance: Check precision and airtightness of the rewind shaft and inspect parallelism of the top and bottom knife shafts to guarantee accurate cutting.

9. Gearbox maintenance

- » Monthly maintenance: Check the oil level, inspect for any leaks or unusual noises, and ensure the ventilation system is functioning properly.
- » Semi-annual maintenance: Change gearbox oil after 300 hours of operation, then every 2000 hours thereafter.

10. Conducting full system inspections

Why it matters: While regular maintenance focuses on specific components, periodic full-system inspections are necessary to ensure overall machine health.

- » Monthly: Inspect all belts, gears, and motors for wear and tear.
- » Quarterly: Test the machine's electronic components, such as sensors and controls, to ensure proper function.
- » Annually: Conduct a professional audit of the machine to identify potential upgrades or needed part replacements.

By following these key maintenance tasks, you can significantly enhance the performance and longevity of your slitter rewinder. Implementing a structured maintenance plan will not only reduce downtime but also ensure that your equipment operates at its best, delivering high-quality results for your business.

Maximise efficiency and longevity

Nicely Machinery, a leading slitter rewinder machine manufacturer, understands the challenges that come with maintaining optimal performance. For businesses, understanding how slitting machine manufacturers add value for their customers is crucial when choosing maintenance services or investing in upgrades. By partnering with experienced manufacturers, you can access tailored solutions that address unique operational needs, whether through advanced training, retrofit options, or comprehensive maintenance support. Prioritising regular maintenance and investing in a reliable slitter rewinder can significantly extend the lifespan of your equipment while maximising efficiency and product quality. Managing a successful slitting and rewinding operation requires attention to detail and ongoing care, which are key to achieving long-term success. By keeping your slitter rewinder in optimal condition, you'll experience the benefits of reduced downtime, consistent output, and improved profitability.



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